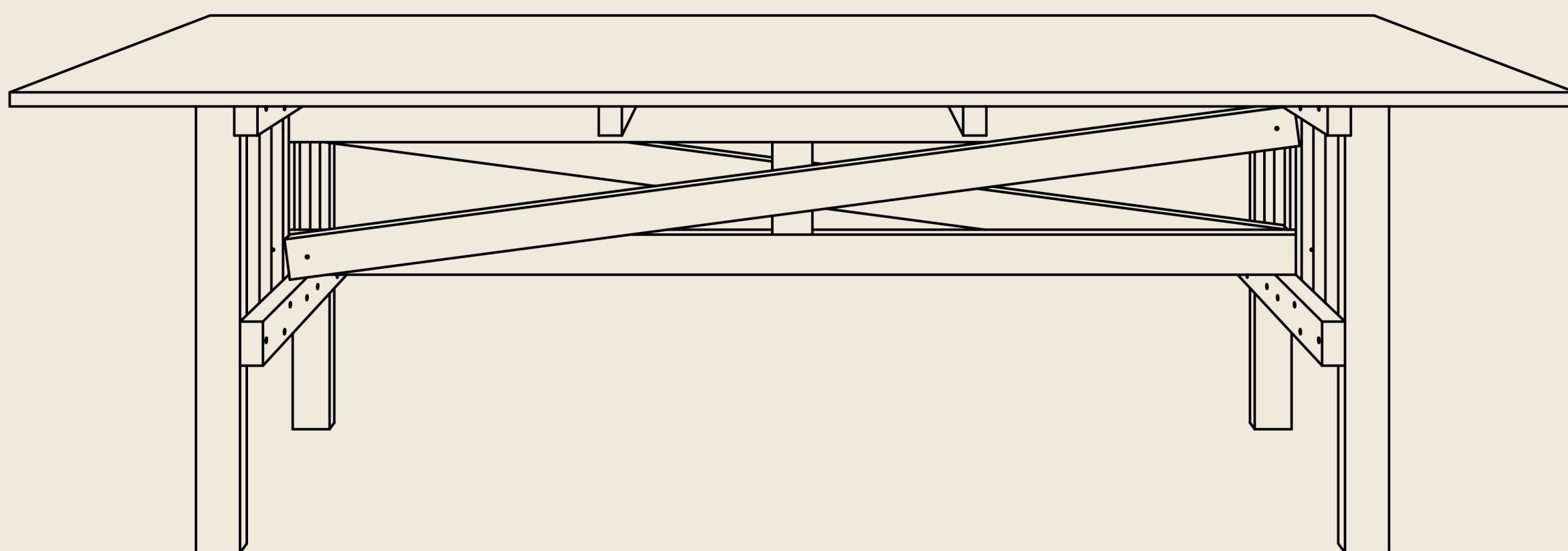


COMMUNITY TABLE



Open source manual.





COMMUNITY TABLE

01. DIMENSIONS

02. WHAT YOU NEED

03. PREPARATIONS

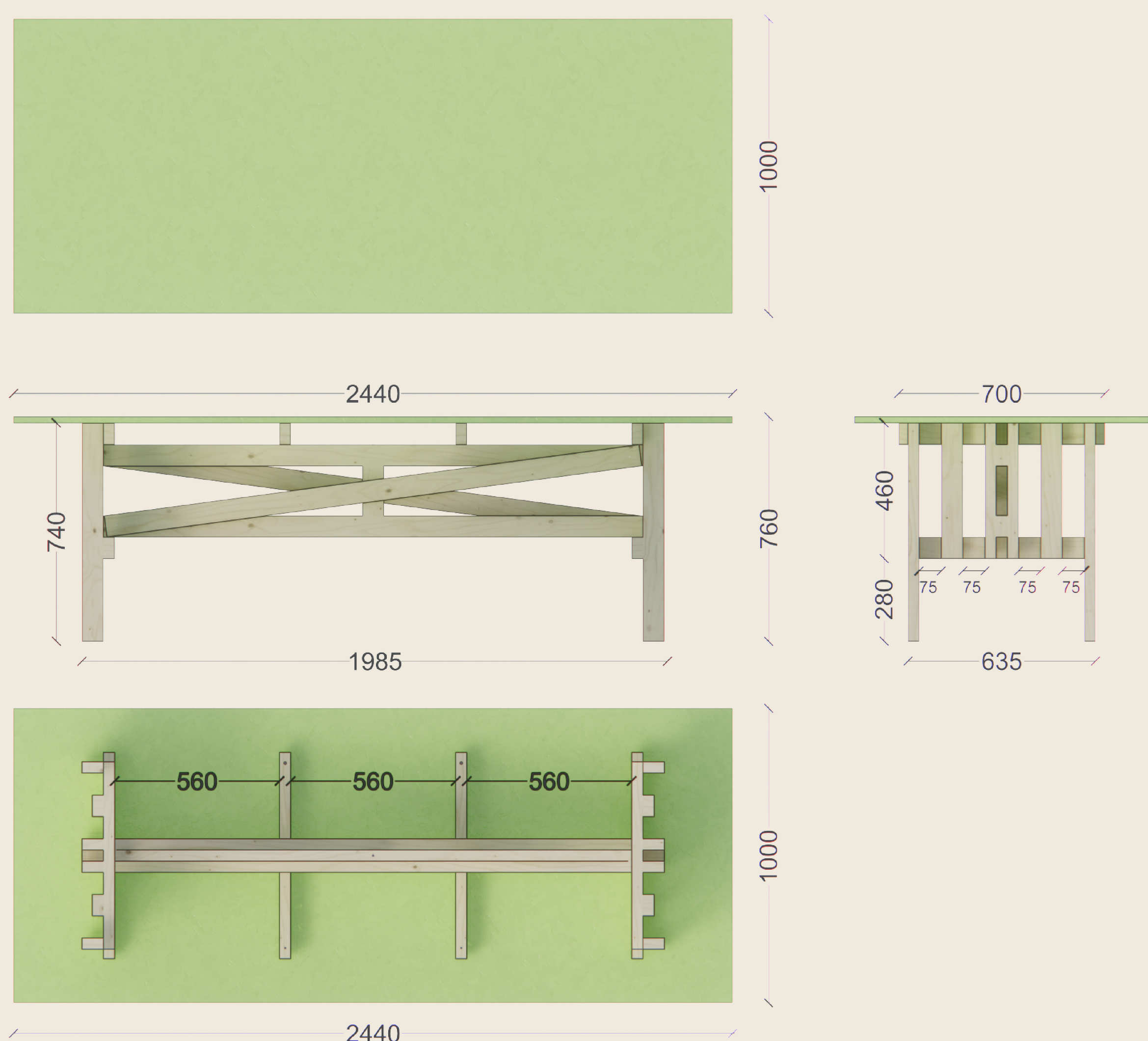
04. ASSEMBLY

Open source manual.



01. DIMENSIONS

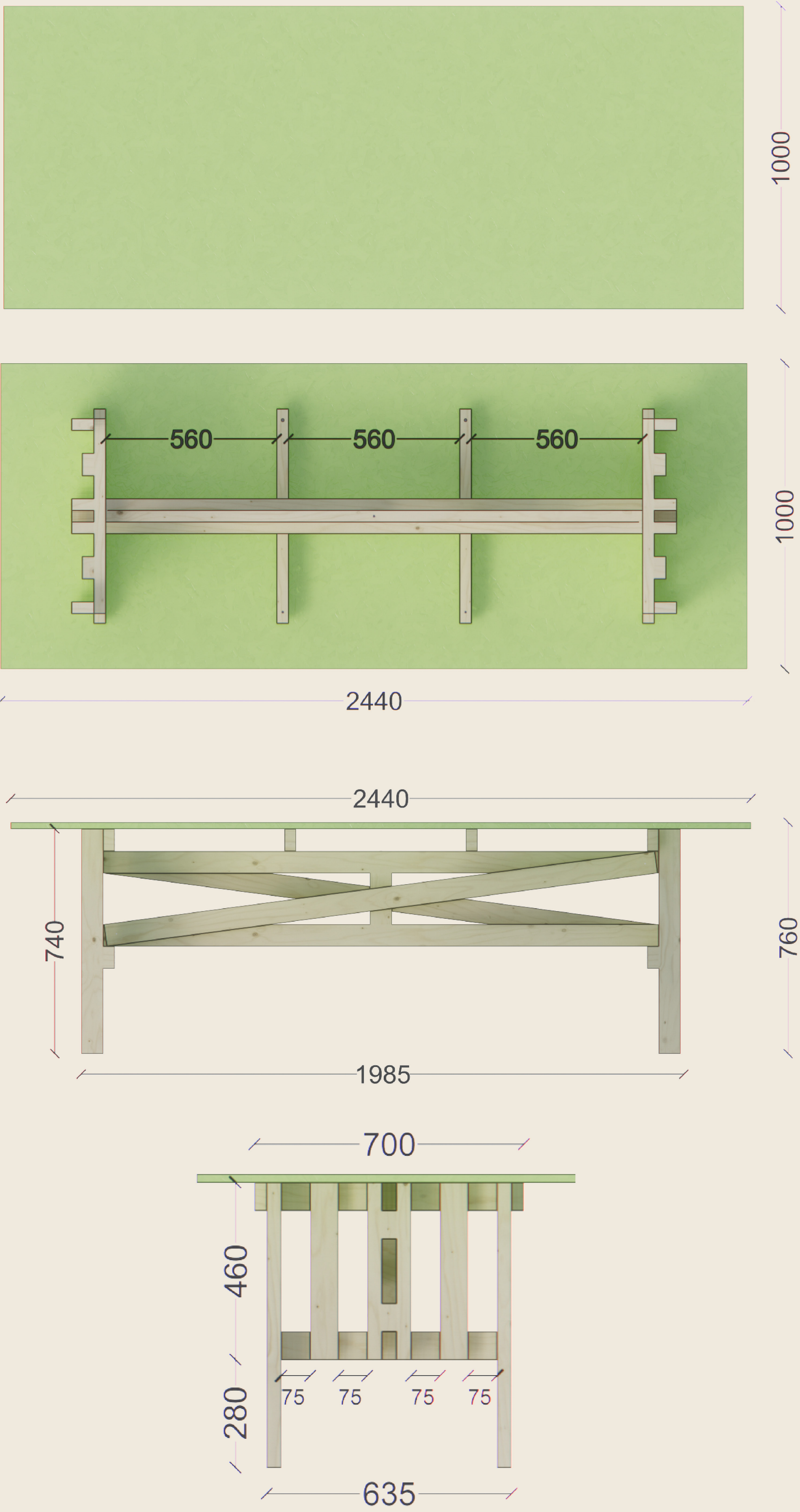
The Community Table is designed with the shown dimensions and materials.



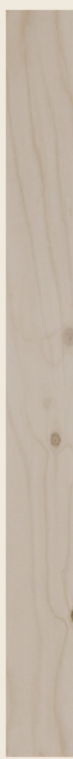
In the following images, you will find a guide on how to prepare and assemble the table.



01. DIMENSIONS



02. WHAT YOU NEED



7* X 3M

**38 x 73mm
T1 Roofing
Battens**



60PCS

**5 x 60mm
Countersink
Screws**

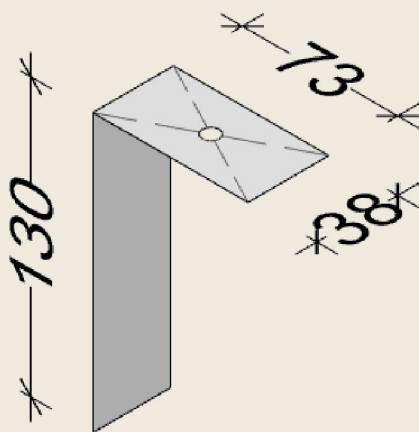
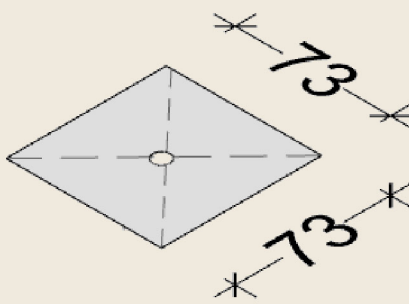
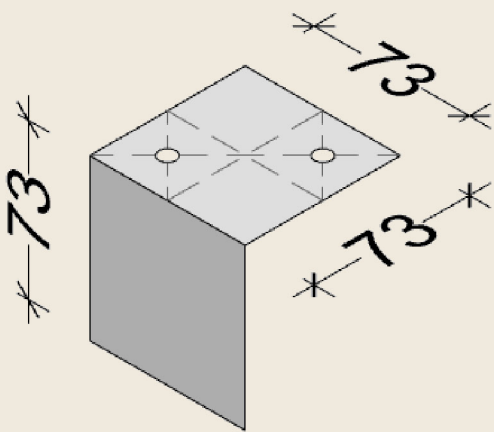
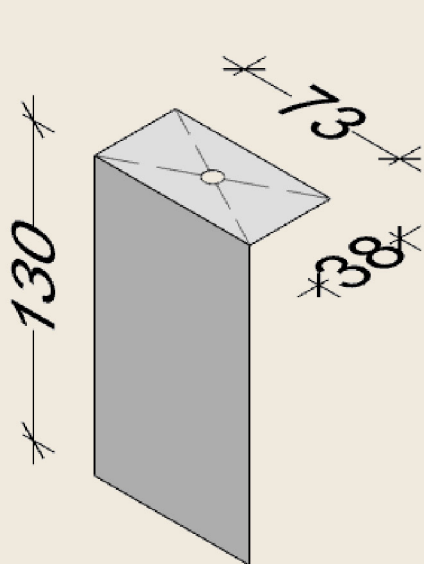


60PCS

**5 x 90mm
Countesink
Screws**



**22mm MDF
1000mm x 2440mm**



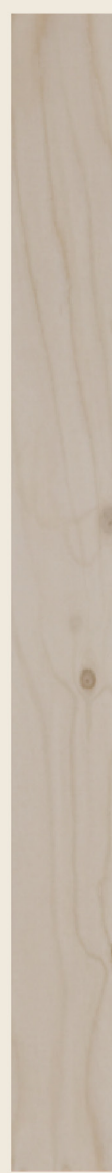
GUIDES



02. WHAT YOU NEED

BATTENS

We use roofing battens –
38×73mm of T1 quality.*



7* X 3M

**38 x 73mm
T1 Roofing
Battens**

*You might only be able to buy battens of a different length than the 3m we have shown. If so, remember to adjust the amount of battens based on the overview on the next page.



02. WHAT YOU NEED

TABLETOP

We use 22mm MDF cut to size with a circular saw – some building suppliers also offer to cut sheets to size for you.



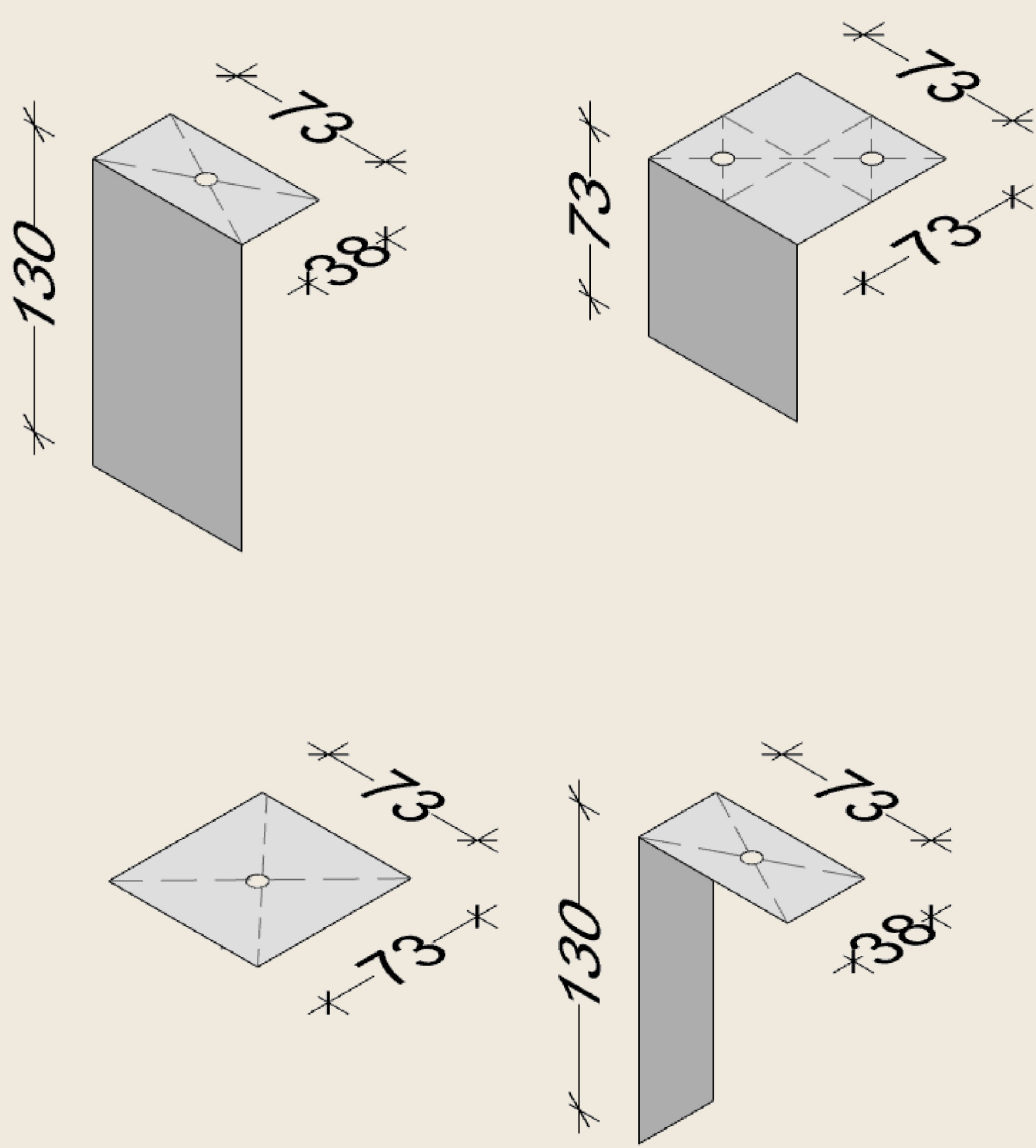
22mm MDF
1000mm x 2440mm



02. WHAT YOU NEED

GUIDES

Make screw guides, as shown, in paper or cardboard.



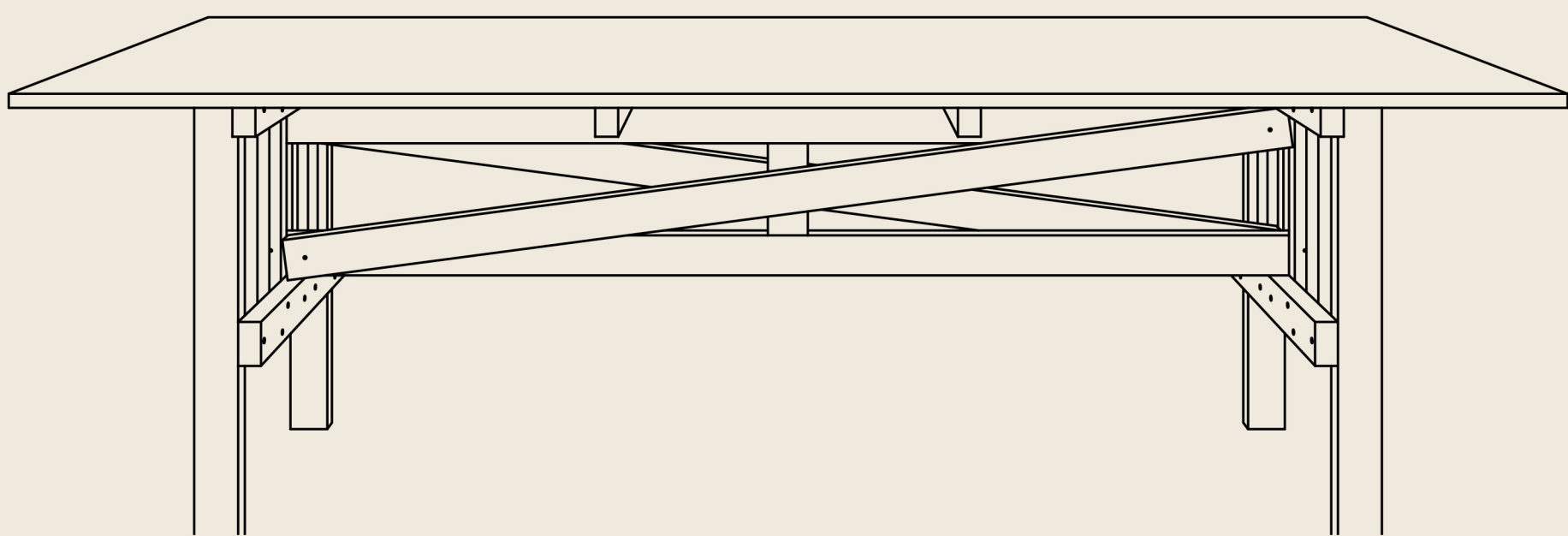
02. WHAT YOU NEED

TOOLS

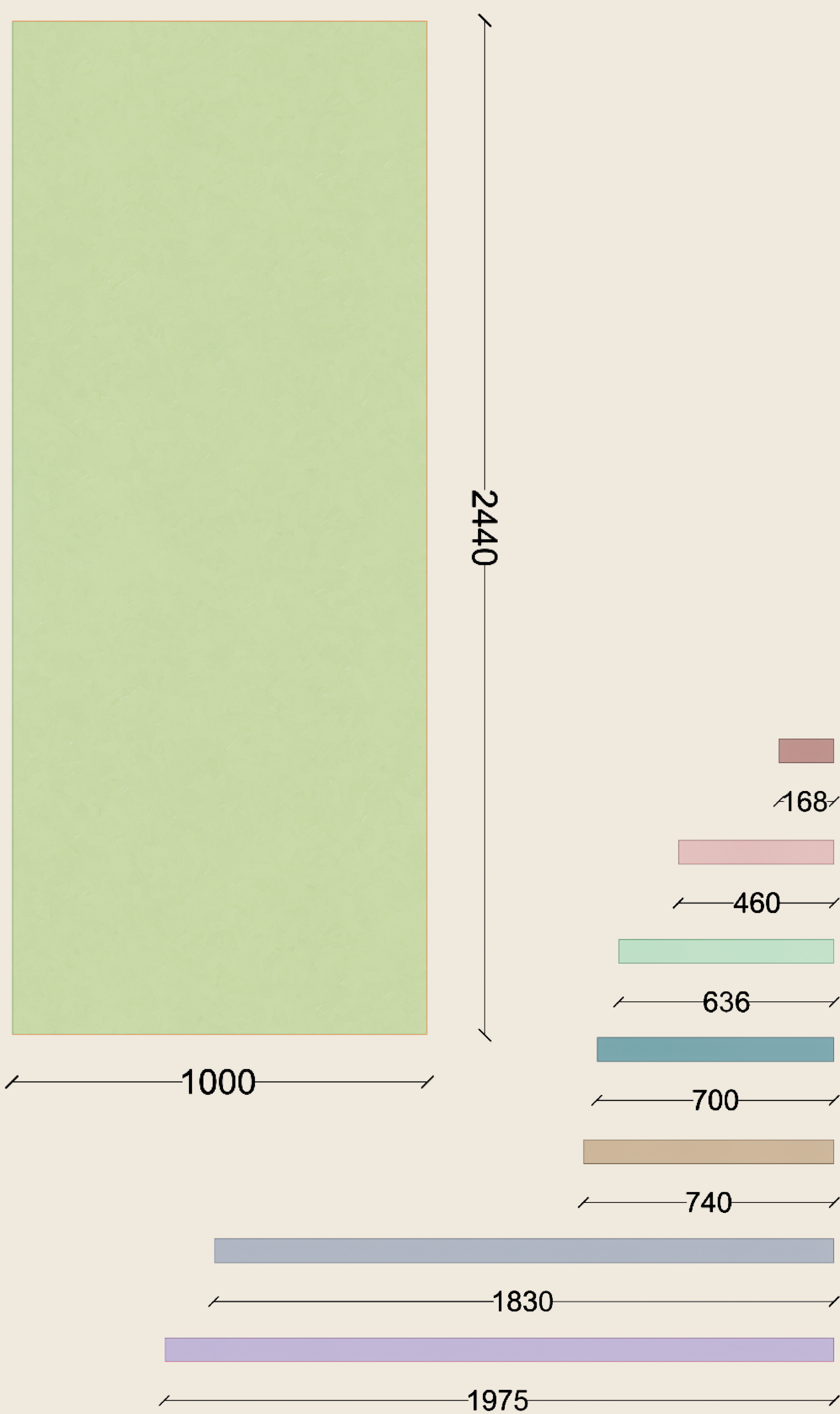
To make the table, you need a tape measure, a saw and a power drill. You can use a hand saw, but a chop saw, jig saw or circular saw will give you cleaner cuts and a nicer finish.

ADDITIONAL

Furniture felt pieces to mount under the legs. See the last page for suggestions of suppliers and finishing treatments.



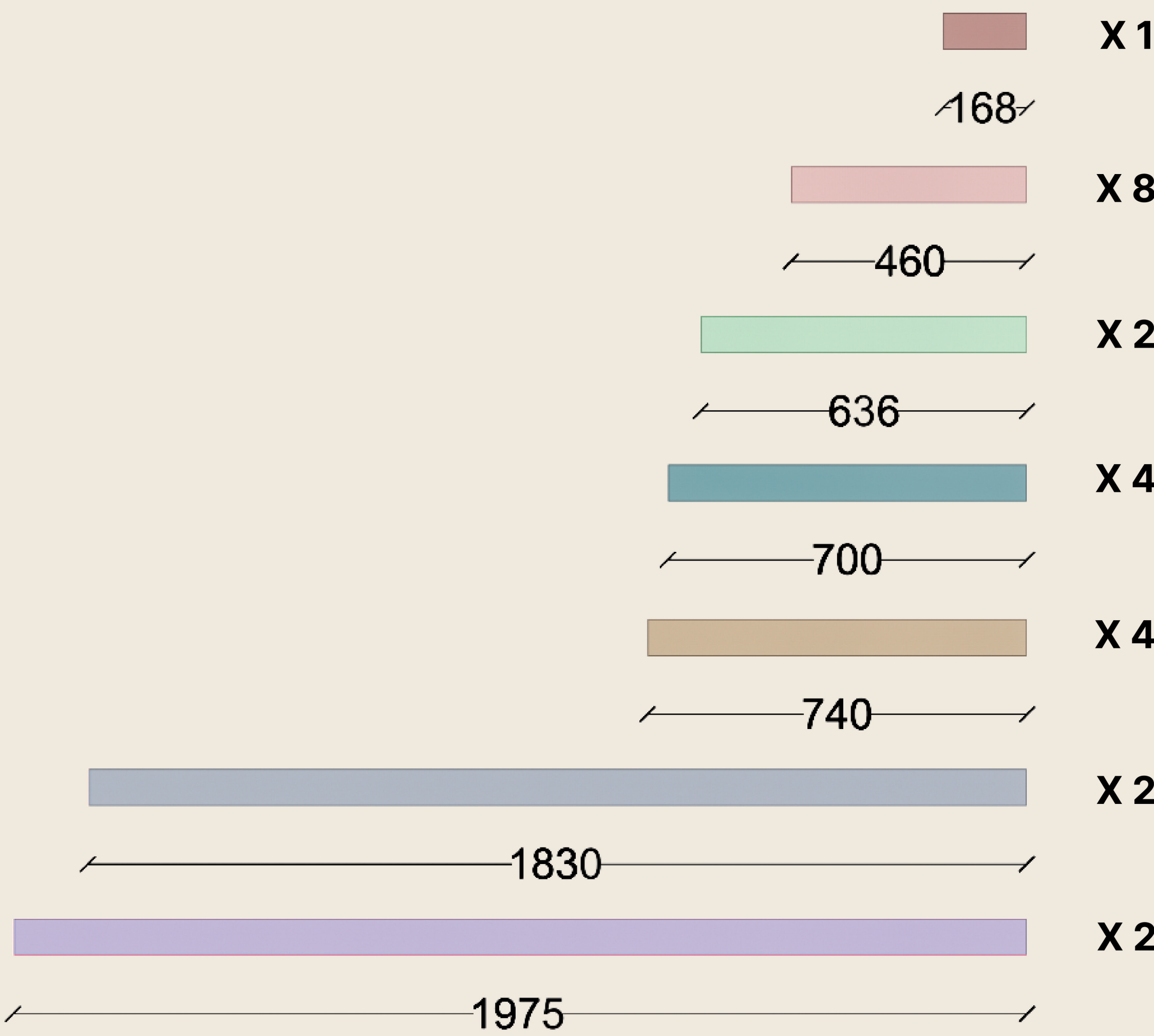
03. PREPARATIONS



03. PREPARATIONS

BATTENS

Cut the wooden battens in the lengths and the amounts, as shown.



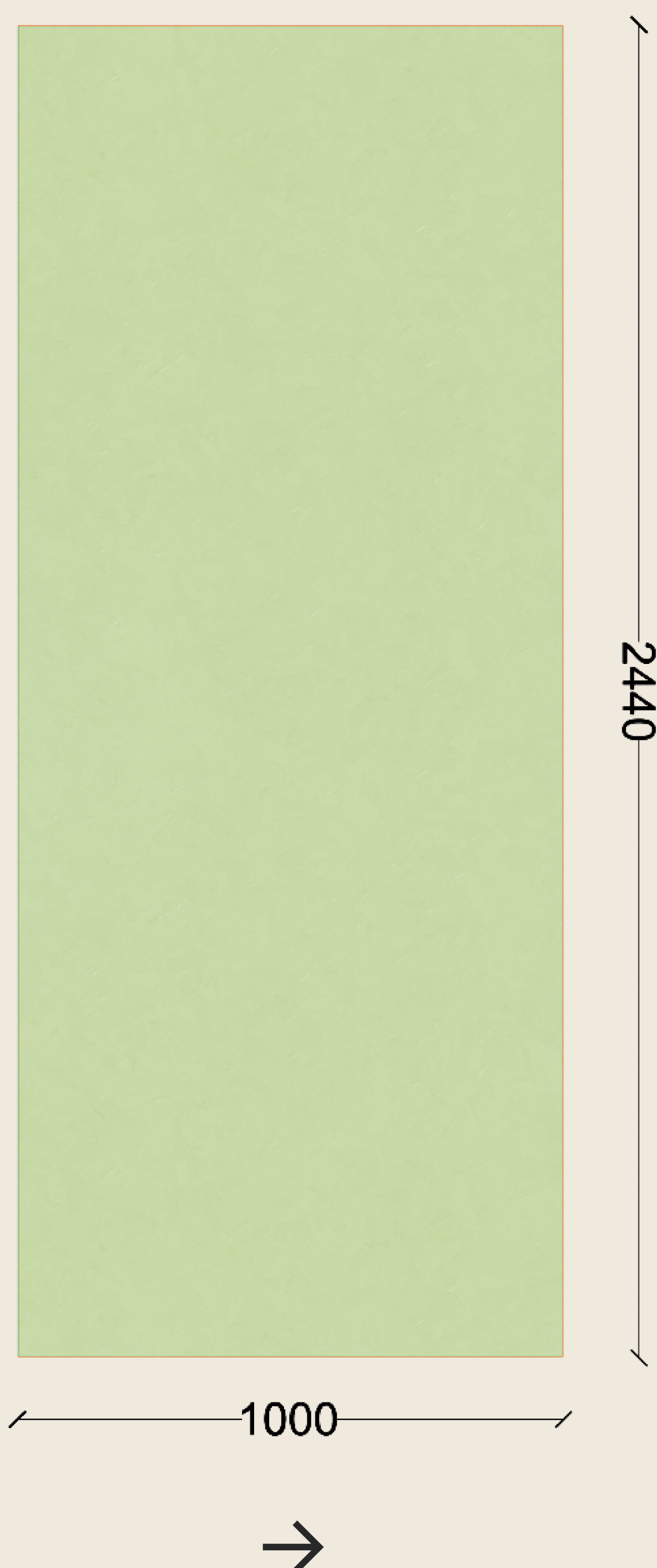
If you are using a different sheet material of a different size, you may need to adjust the lengths of some of the battens.



03. PREPARATIONS

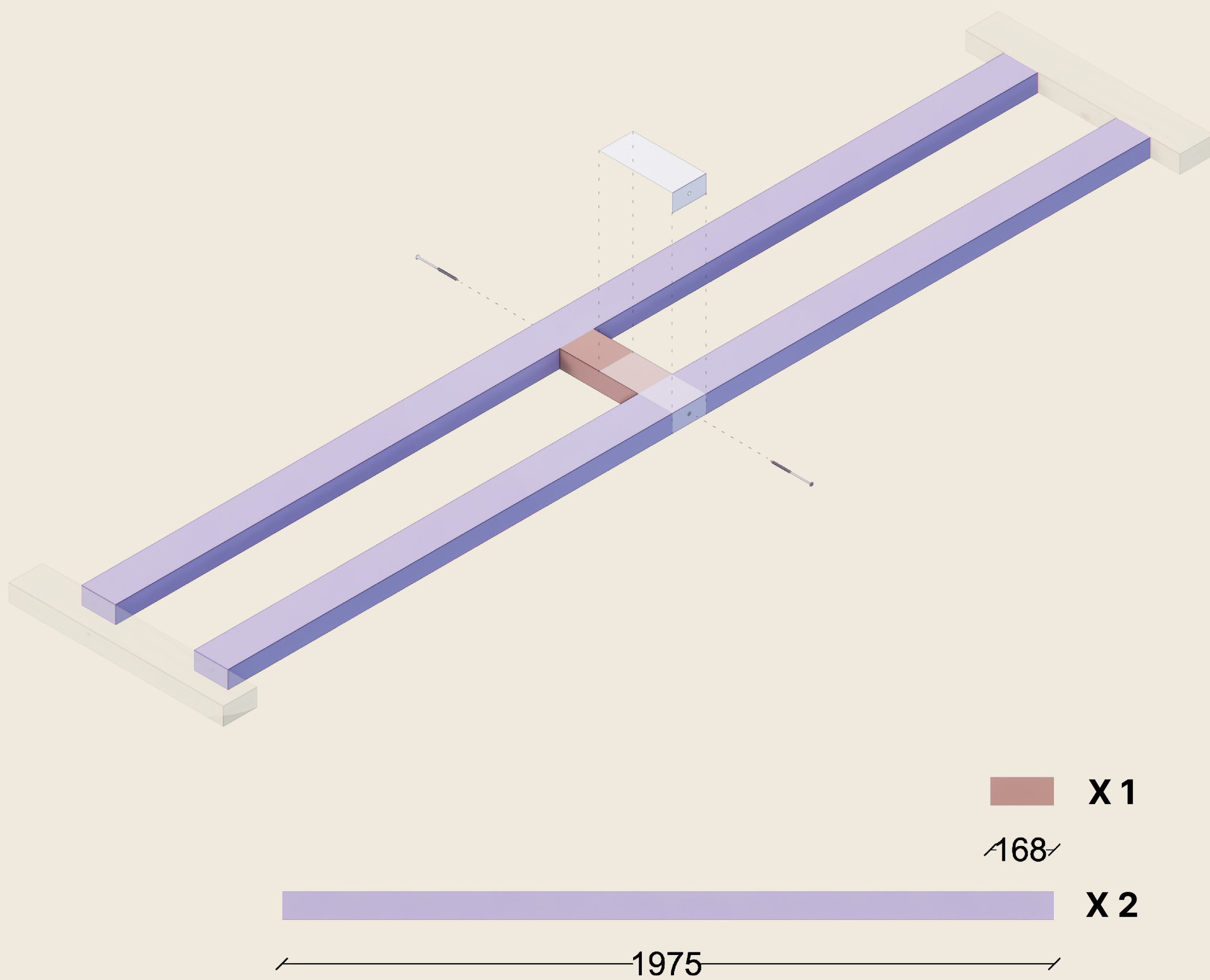
TABLETOP

Cut the tabletop to the width as shown,
or get it pre-cut at your supplier.



04. ASSEMBLY

Place the brown batten in the center of a purple batten (should be roughly 95cm from each end) and use the template to place the screw in the center.

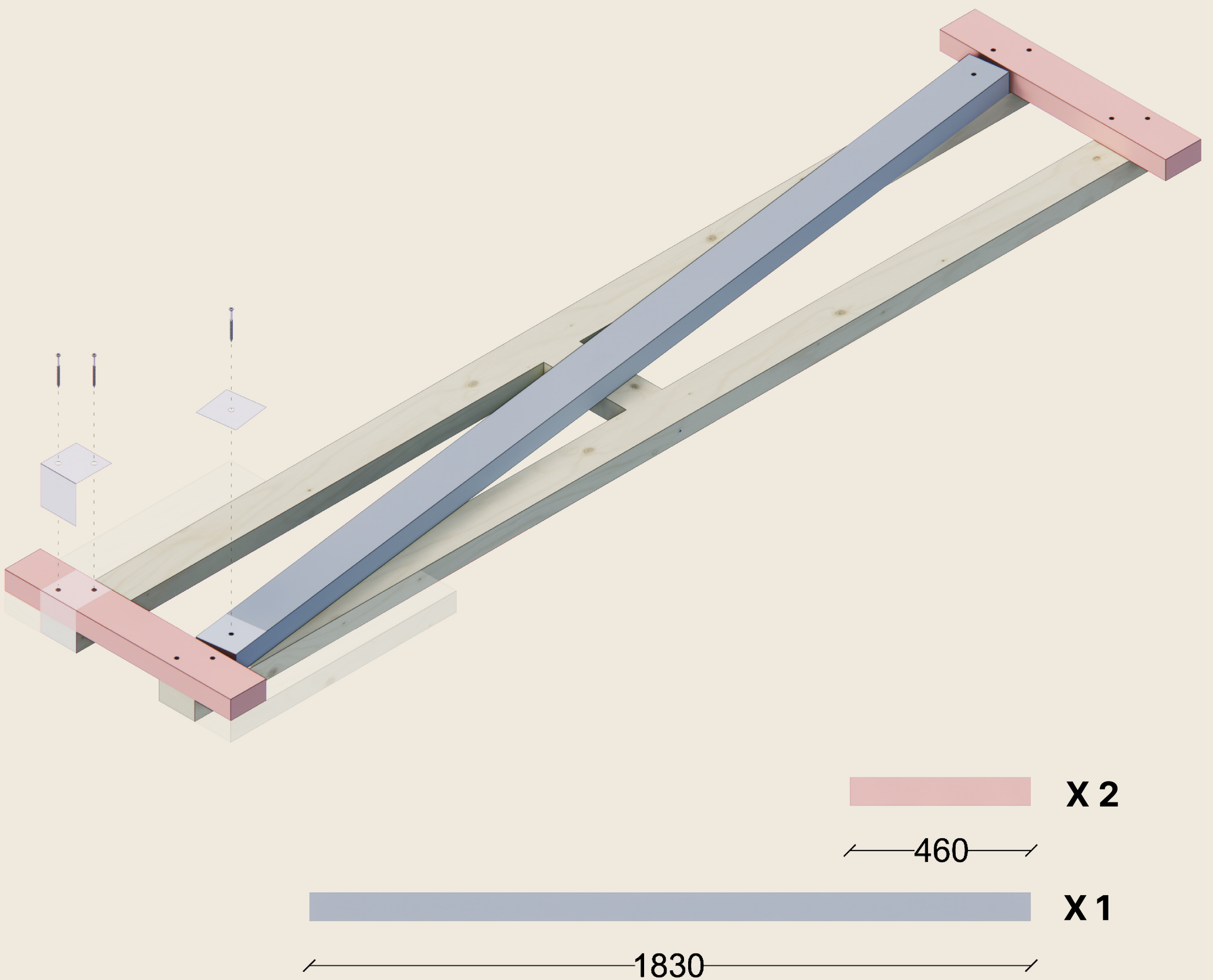


Now do the same with the other one.
You can use other battens as a guide to make the purple battens perfectly parallel.



04.1 ASSEMBLY

Place the pink battens at both ends and use the guide to place the screws diagonally, as shown. Place the blue batten at an angle, as illustrated, and use the guide to center the screw.

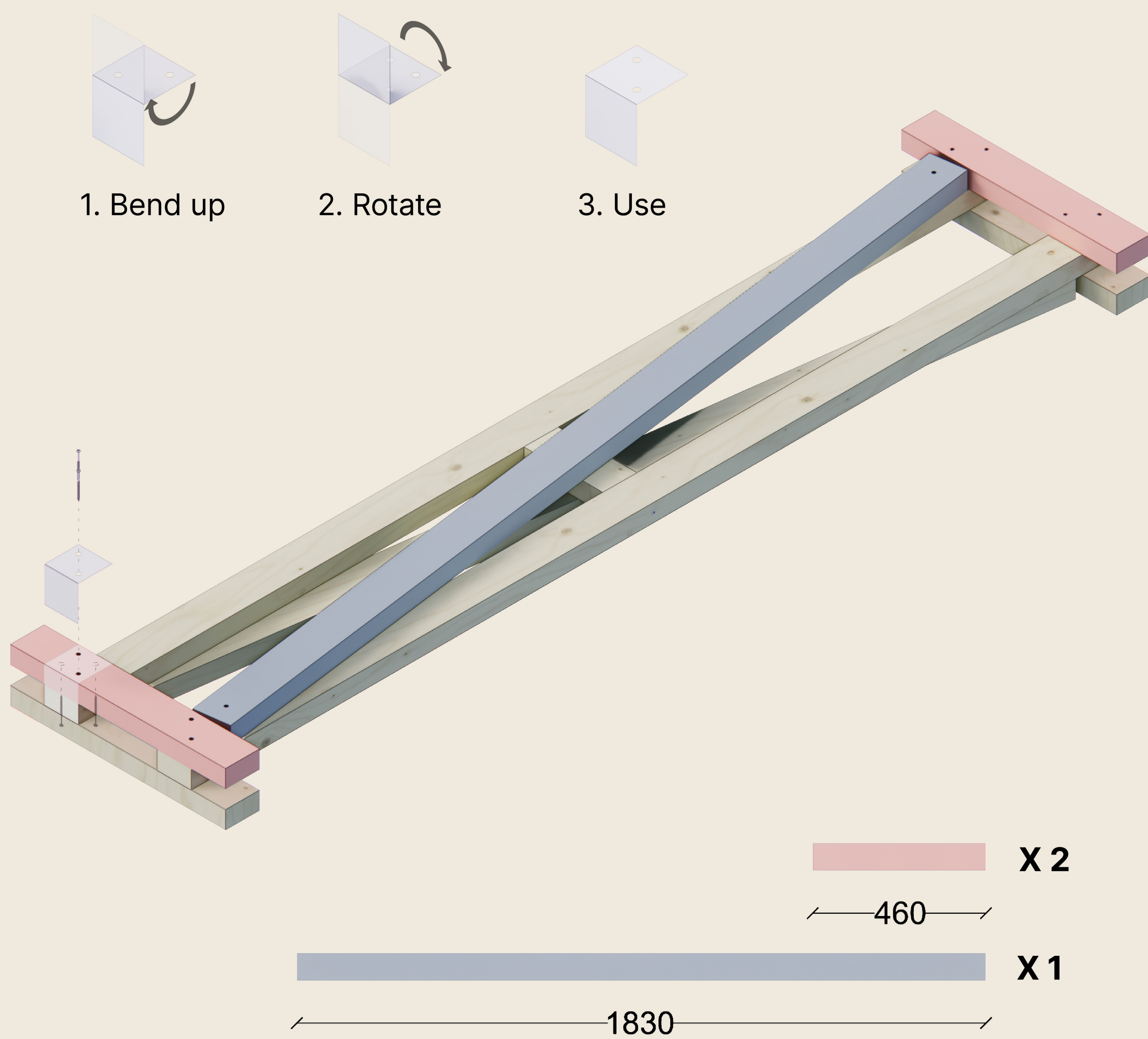


Use other battens at both ends to place the pink batten. Ensure that the end of the pink batten is flush with the other battens, as illustrated.



04.2 ASSEMBLY

Flip what you just built on it's short axis and place pink and purple battens as shown.

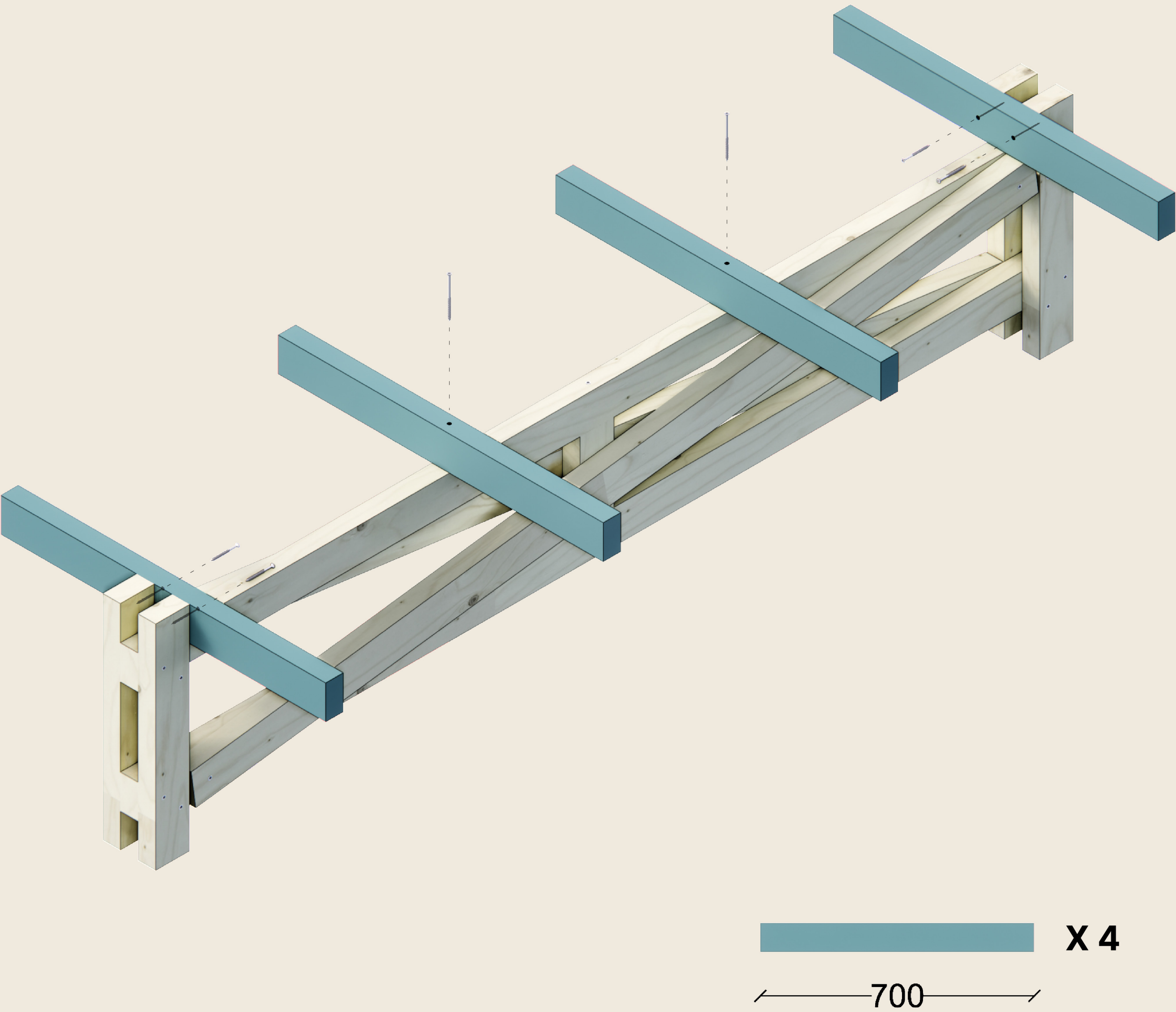


To avoid collision with the screws from the previous step, flip the diagonal template as shown below, and mount the screws as indicated.



04.3 ASSEMBLY

Now Rotate the frame 90° and place the battens as indicated (see 01. Dimensions for distances between each batten).

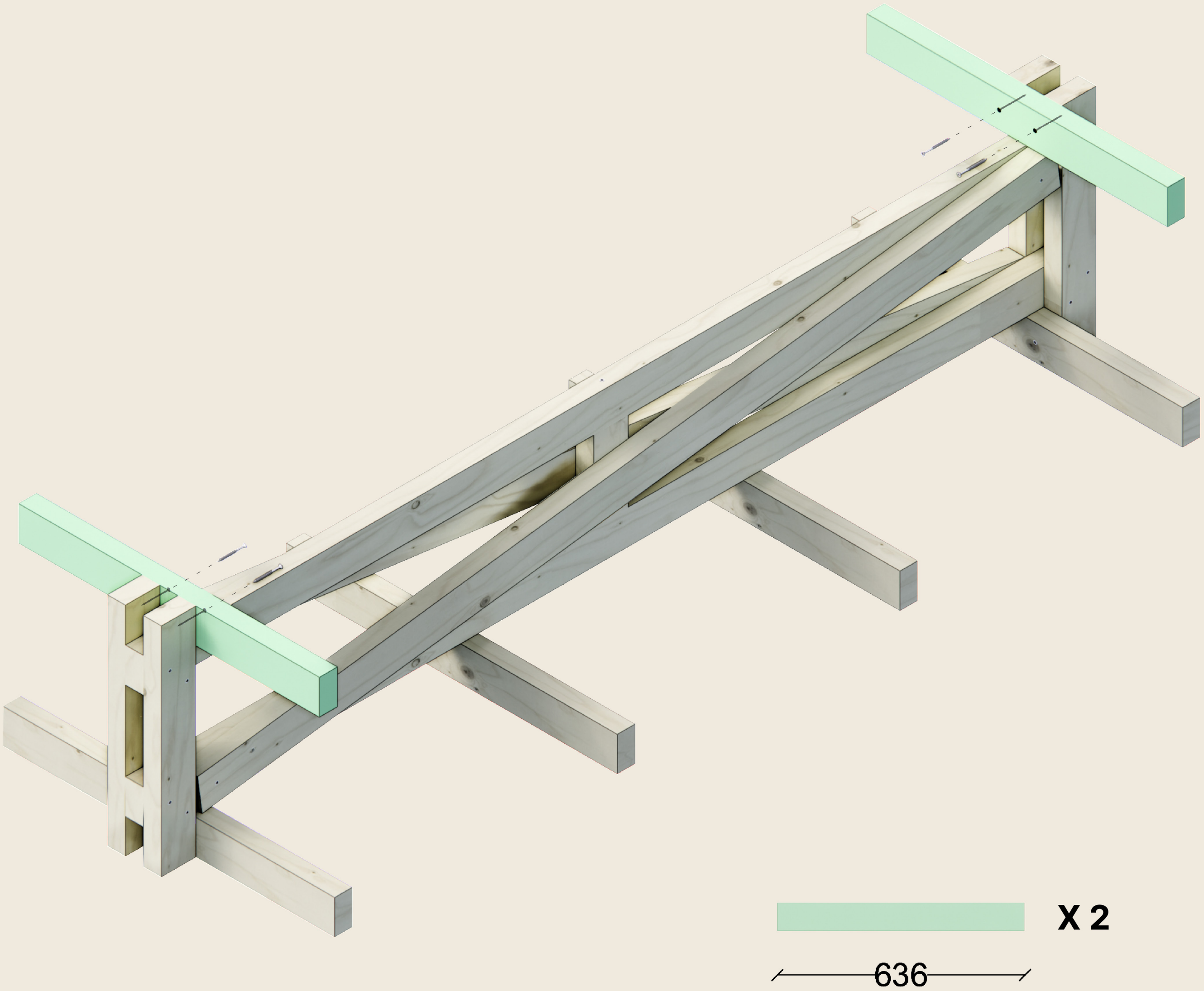


Use long screws for the two middle ones and short screws for the ones in each end.



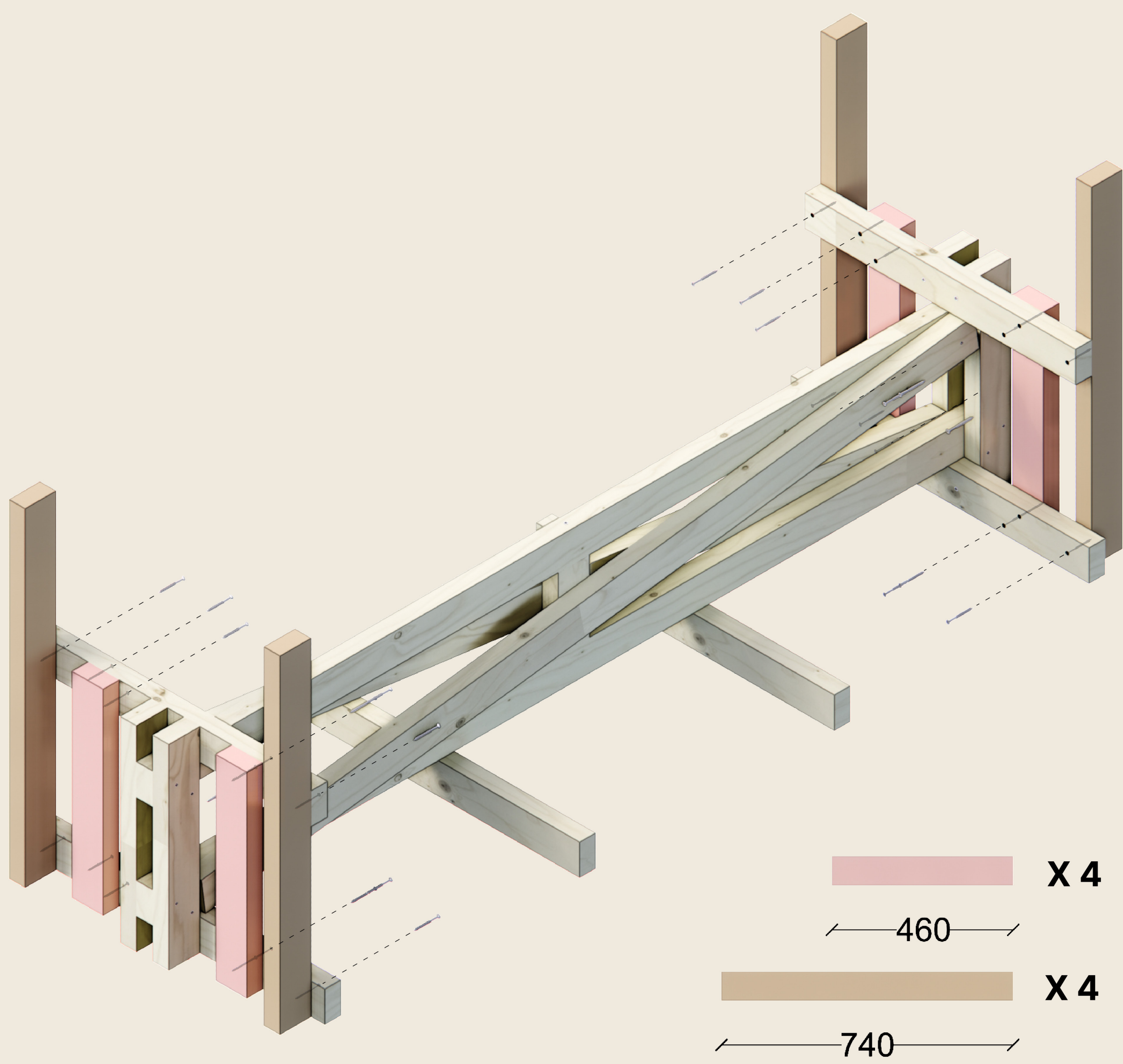
04.4 ASSEMBLY

Flip what you just built and mount the green battens as shown using the short screws and the corresponding guide.



04.5 ASSEMBLY

Mount the legs, then mount the middle pieces so they are centred in between the legs and the other side (see 01. Dimensions for visual aid and dimensions).

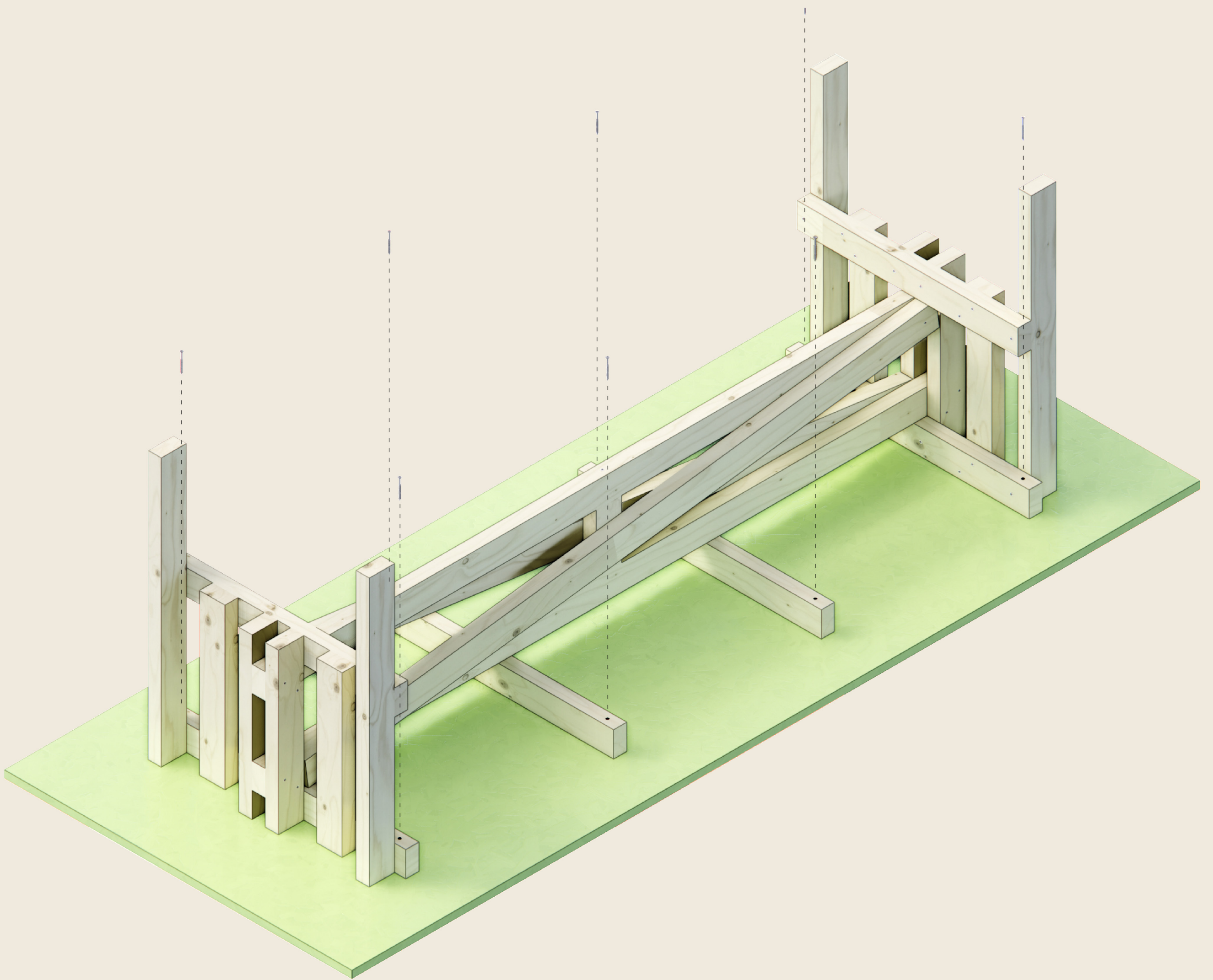


Mount everything from the inside, as shown, using short screws and the corresponding guides.



04.6 ASSEMBLY

Lift the table frame onto the table top and centre it so the distances to the edge are the same for both ends and for both sides.

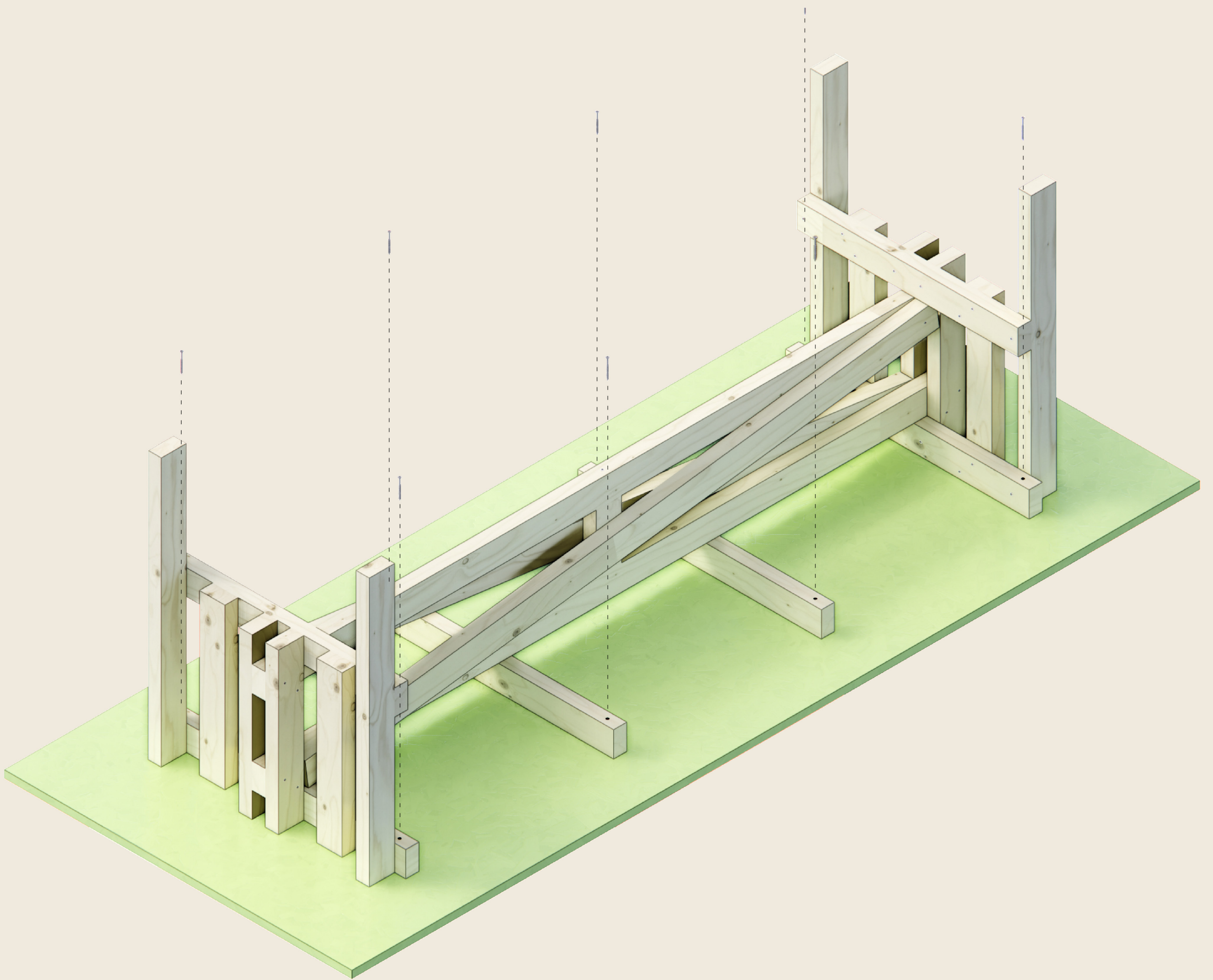


Make sure the middle battens are parallel to the rest of the frame before fastening with 90mm screws.



04.6 ASSEMBLY

If your tabletop is less than 22mm thick, be careful not to screw it all the way through so you end up with little bumps on your tabletop. Alternatively, you can use 80mm screws for this last part.

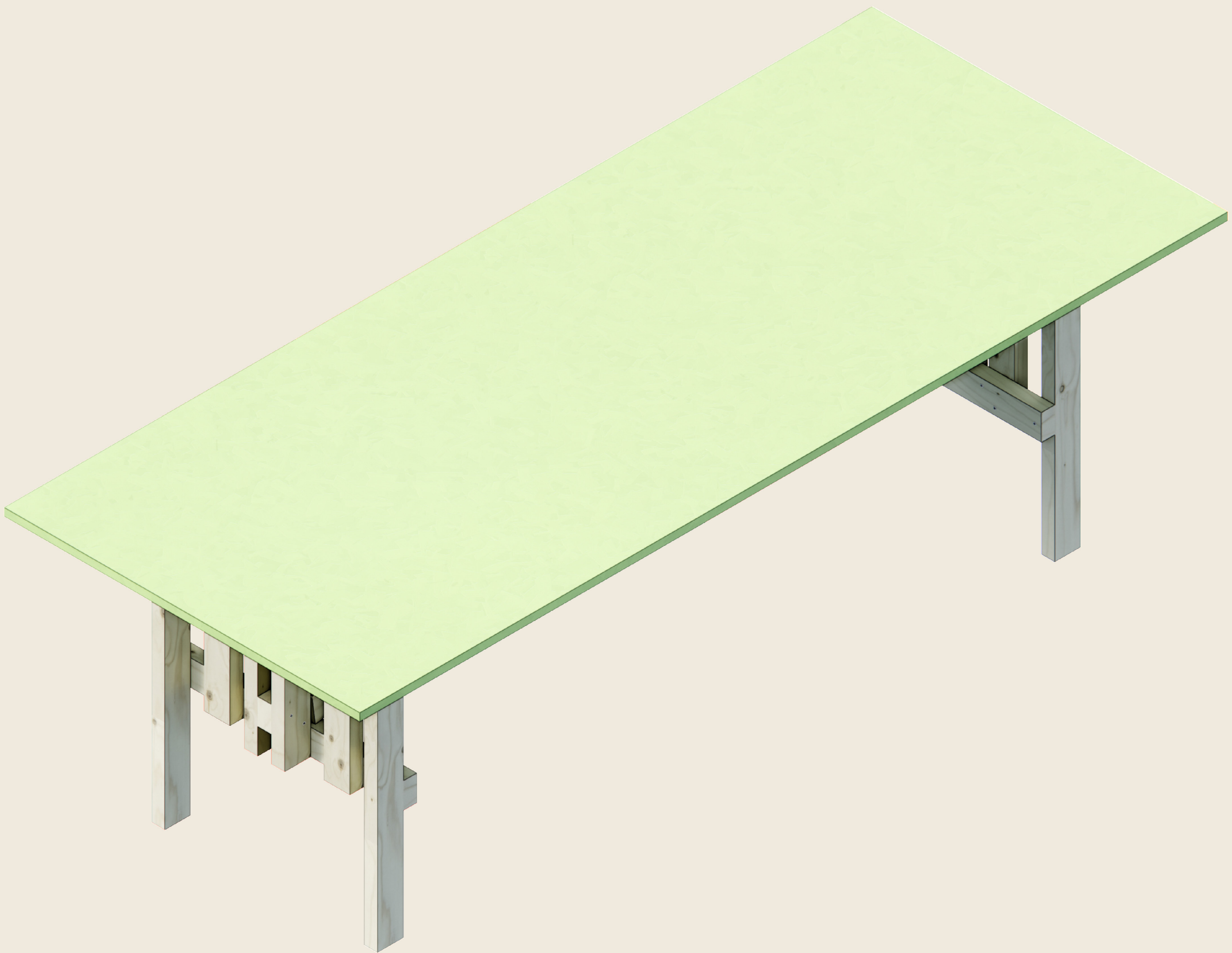


Lastly, to protect your floors, put some furniture felt pads on each leg.



04.7 ASSEMBLY

Flip the table and you're done!
Once you have made your table put it wherever
you are going to use it, we would love to see
the results (if you are up for it).



You can either tag us on Instagram with
#BRIQCOMMUNITYTABLE
or send us the picture on:
info@briqgroup.com.



COMMUNITY TABLE

